

5/22

DART AEROSPACE LTD	Work Order:	23403
Description: Aft Strut Assembly	Part Number:	D3437-043
Dwg: D3437 Rev. A page 1	Qty:	8
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																								
1	DC	Issue Traveler	[Signature]	05.05.20	8																								
2	GA	Assemble as per Dwg D3437 Dwg Rev: <u>A</u> Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D3437-1</td> <td>Foot</td> <td>B 23 382</td> </tr> <tr> <td>1</td> <td>D3437-3</td> <td>Clip</td> <td>B 23 408</td> </tr> <tr> <td>1</td> <td>D3437-9</td> <td>Eye Bolt</td> <td>B 23 409</td> </tr> <tr> <td>1</td> <td>AN960C-516</td> <td>Washer</td> <td>M 17 697</td> </tr> <tr> <td>1</td> <td>MS21083N5</td> <td>Self Locking Nut</td> <td>M 17 653</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	1	D3437-1	Foot	B 23 382	1	D3437-3	Clip	B 23 408	1	D3437-9	Eye Bolt	B 23 409	1	AN960C-516	Washer	M 17 697	1	MS21083N5	Self Locking Nut	M 17 653	[Signature]	05/05/31	8
Qty	Part Number	Description	Batch																										
1	D3437-1	Foot	B 23 382																										
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1	AN960C-516	Washer	M 17 697																										
1	MS21083N5	Self Locking Nut	M 17 653																										
3	QC4	Inspect Kit 100% for completeness on the W/O	[Signature]	05.05.31	8																								
4	ST	Identify and Stock	[Signature]	05/06/01	8																								
5	AC	Cost / part: <u>40.90</u>	[Signature]	05.06.03	8																								
6	DC	Close W/O <u>40.90</u> Inspect Level 21	[Signature]	05.06.08	8																								

Rev	Date	Change	Revised By	Approved
A	05.05.20	New Issue	KJ/JLM	[Signature]

RELEASED
05.05.20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

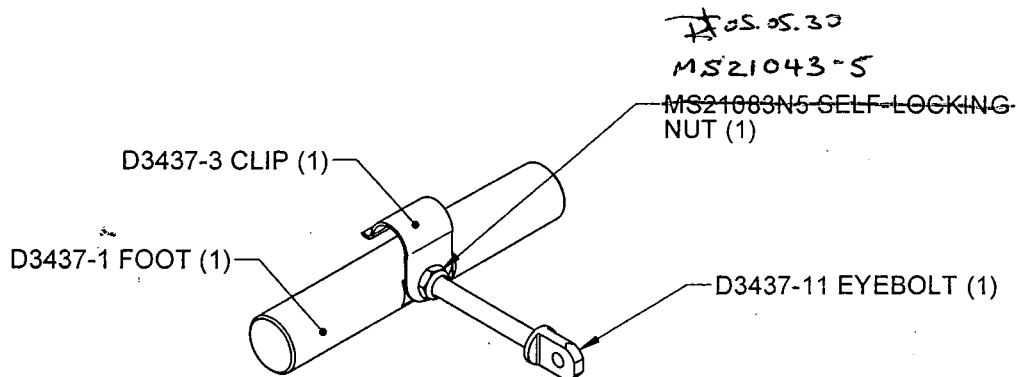
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

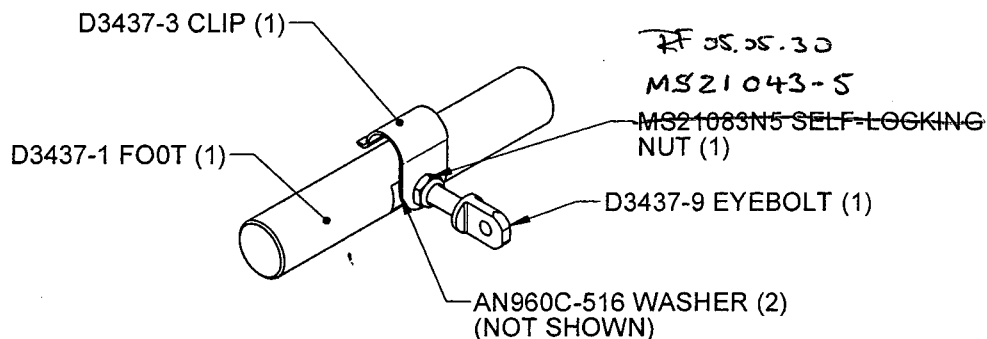
QA: N/C Closed: _____ Date: _____

PRELIMINARY ISSUE

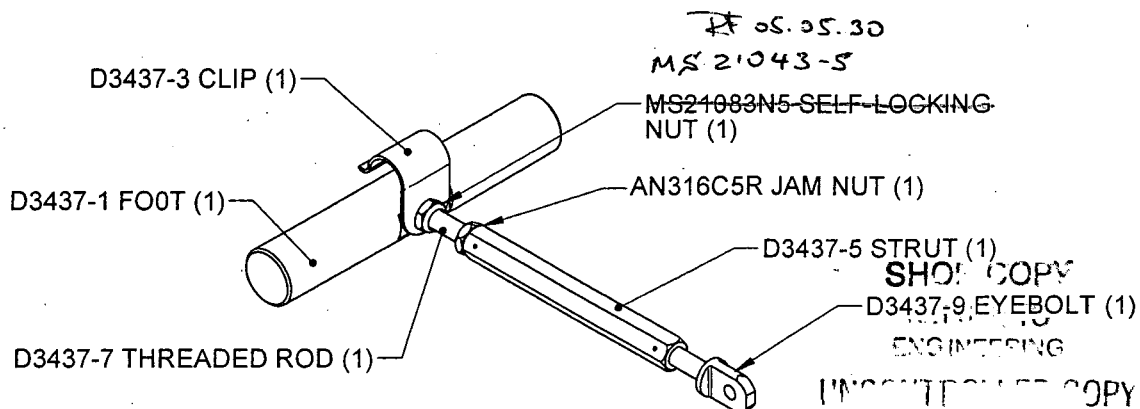
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3437	REV. A SHEET 1 OF 4
DATE 05.04.29	TITLE AFT STRUT ASSEMBLY		SCALE 1:2
A	05.04.29	NEW ISSUE	



D3437-041 AFT STRUT ASSEMBLY



D3437-043 AFT STRUT ASSEMBLY



D3437-045 AFT STRUT ASSEMBLY

WORK ORDER

NO. 23403

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 20, 2005
09:59 am

Work Order No : 0023403
Project Name : D3437-043
Project For : WK522
Work Order Type : Main
Main WO Number :
House Part Number : D3437-043
Description : Aft Strut Assembly
Manufactured : Yes
Amount Req'd : 8
Amount Done : 0
Start Date : 05-20-05
Est Finish Date : 06-02-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

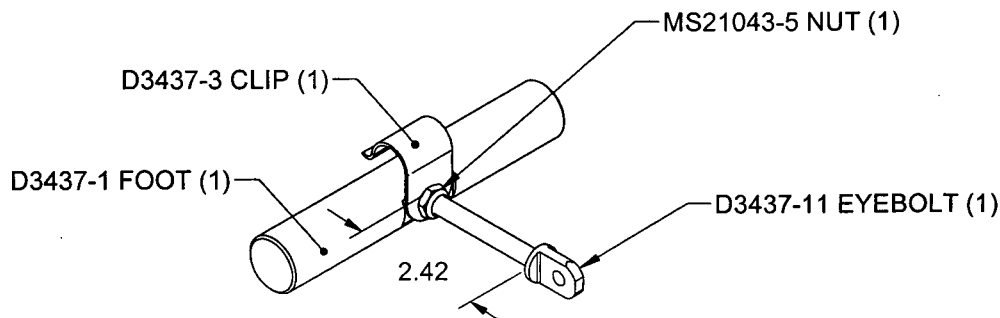
Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

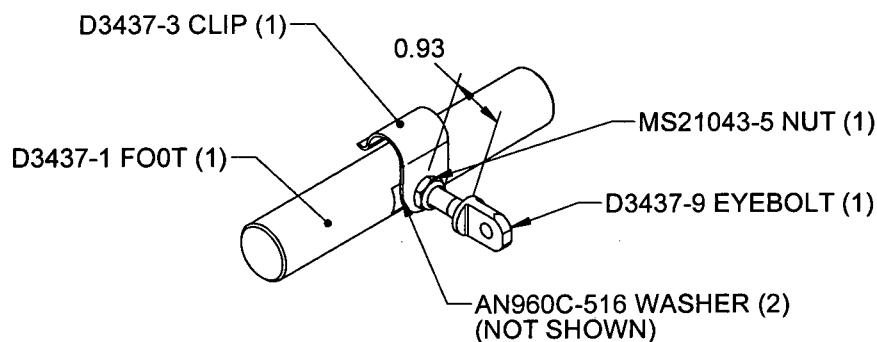
	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====					
Burden :	0.00	0.00	0.00		
=====					
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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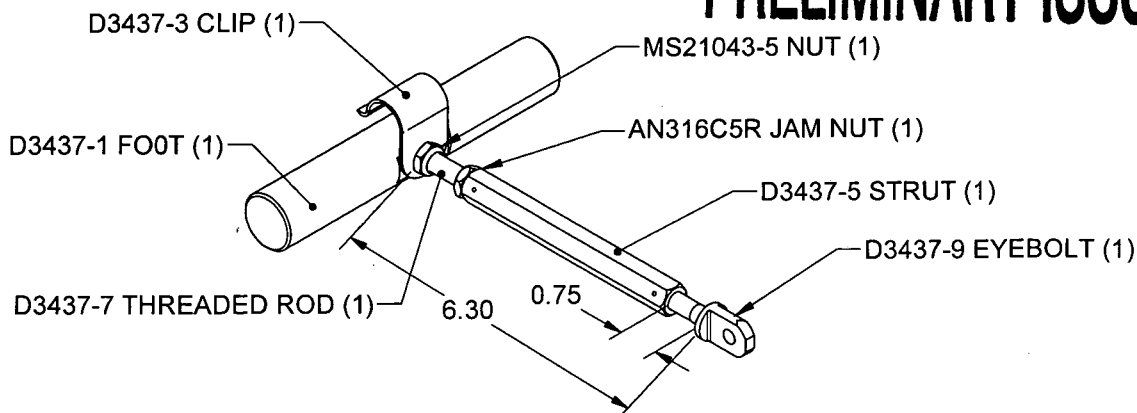


D3437-041 AFT STRUT ASSEMBLY



D3437-043 AFT STRUT ASSEMBLY

PRELIMINARY ISSUE

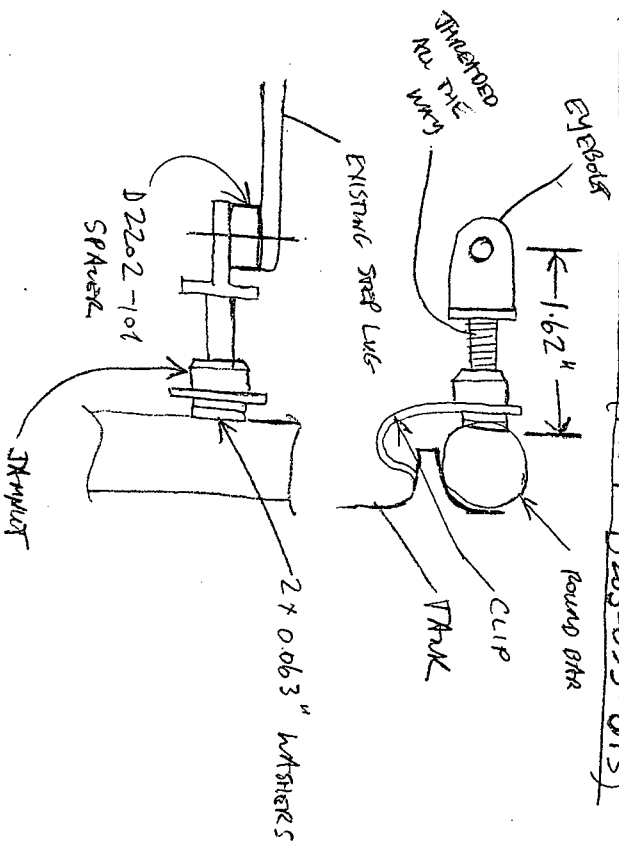


D3437-045 AFT STRUT ASSEMBLY

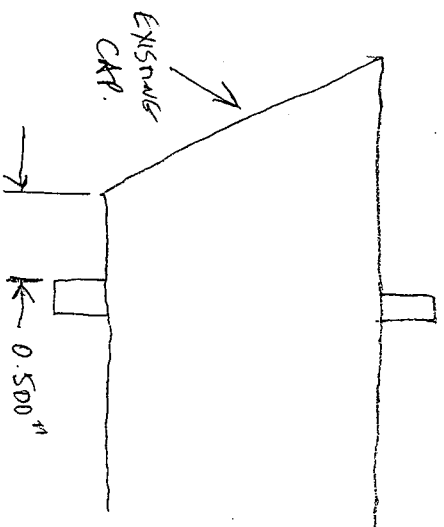
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SIMPLEX TRUNK STEP (MOD TO D205-633-013)



AFT END:



RH STEP ONLY
LH STRAPS SAME

DRAG BLADE = 26.50" HOLE TO HOLE